

CHEMPROOF FLOOR TOP FC

epigen 4040FC

TECHNICAL BULLETIN

4040FC is the state of art binder providing the ultimate chemical resistance, high strength and fast cure that is peerless. 4040FC is based on high performance Novalac resin technology with a fast acting cycloaliphatic amine, and maintains solventless character to meet the highest standards of chemical resistance and corrosion protection achievable.

Primarily a binder to be used with aggregate or glass fibre in the treatment of steel, concrete and brick in applications where acids, alkalis, organic solvents, alone or in combination rise to problematic conditions. Novalac functionality and high cross linking density is the key stone of 4040FC technology which allows addition of a wide variety of aggregates without compromising chemical resistance.

TYPICAL APPLICATIONS

Acid Bunds	Tanks & Vessels
Pipelines & Valves	Acid Sumps & Drains
Sulfur Pits	Concrete Repair

The surface finish may be laid as a thin film however it is recommended 6mm be a minimum in unison with a low porosity aggregate like silica sand. It is acceptable to apply high builds in most situations to increase strength. Application to inverted surfaces can be easily carried out without sag or fall when using fine grade aggregate. Large areas may be quickly treated preparing the product in self levelling mode.

FEATURES

- Superior Novalac polymer system
- Free of all solvents - zero VOC
- Outstanding resistance to chemicals & acids
- Versatility in application - can be used with GF
- Suitable in patching or repair of mortar
- Fast Cure allows rapid return to service
- Application DFT from 6mm to over 40mm in 1 coat.
- Unrestricted service in less than 24 hours.
- Engineered for high mechanical strength.
- Versatility in application, in any orientation.



PROFILE

Ratio by weight	3 parts "A" to 1 part "B"
Pot Life minutes @ 24°C	<15
Mixed consistency @ 24°C	Flowable Liquid
Specific gravity when mixed	1.1
Tack free time @ 24°C	30 minutes

TYPICAL CURED PROPERTIES

Compressive strength ASTM D695, Mpa	>115
Tensile strength ASTM D638, Mpa	>26
Flexural strength ASTM D790, Mpa	>50
Hardness, Shore D	84
Dielectric constant ASTM D150 (150KHz)	3.0
Maximum exposure temperature, °C	125
Heat deflection temperature ASTM D648, °C	85
Thin Film Gel, (min recoat time) Minutes	20
Maximum recoat time, Hours	24
Ultimate cure time to Service, Hours	24

This information is supplied as an indicative reference only. Caution should be used where direct comparisons are to be made.

SURFACE PREPARATION

In line with all cases where good adhesion is expected, the substrate should be reasonably clean and free from loose particles. Methods for substrate preparation include abrasive blasting, etching, grinding or scarifying. The technique best suited depends on the substrate, the service conditions, and practical considerations. Specialist advice is available from Peerless Industrial Systems to ensure the correct preparation procedure is employed for specific applications.

APPLICATION

Mixing of product should be carried out using slow speed mixers or spatulas, and completed by adding to the component "A", the component "B". Ensure the mix is homogenous and free from lumps.

Retain some of the resin mix for priming of the substrate as required.

MORTAR PREPARATION

4040FC is designed to be used as a binder to which aggregate is to be added. Extensive work has resulted in the recommendation of dried silica sand in the range 0.6mm - 1.2mm. This is often referred to as 16/30 mesh size. Variations in porosity and strength may occur when over adding aggregate or in using too fine a grade.

TROWEL

In using Silica Sand 16/30 mesh, a mix ratio of 1 part 4040FC to 5 parts sand provides an ideal trowel on mortar.

SELF LEVELLING

Mix 1 part 4040FC to 1.5 parts 30/50 sand and after applying and using a spiked roller to address air entrainment, blind out by broadcasting 16/30 sand over top. Sweep off excess and top coat as required.

VERTICAL SURFACES

Prime the surface with a very thin coat of 4040FC binder and then proceed to apply a mortar based on 1 part 4040FC to 5 parts 100 mesh silica sand.

COVERAGE GUIDE

Trowel (final DFT 6mm)

1.8 kg of *Epigen 4040* / m².

9 kg of 16/30 Silica Sand / m².

For vertical applications, replace 16/30 sand with 100 mesh.

Self Levelling (nominally 3mm)

1.4 kg of *Epigen 4040* / m².

2.1 kg of 30/50 Silica Sand / m².

Apply this mortar to nominally 2mm followed by broadcasting: 16/30 Silica Sand @ 1.4 kg/ m².

After set, a seal coat is recommended using:

Epigen 4040 or *Epigen 4028* @ 0.7 kg/ m².

CHEMICAL RESISTANCE

Tested at 21°C. Samples cured for 10 days at 25°C. Curing at elevated temperatures will improve chemical resistance.

1 = Continuous or long term immersion

2 = Short term immersion

3 = Splash and spills

4 = Avoid contact

Acetic Acid, 10 %	1	Acetone	1
Acetic Acid, Glacial	2	Ammonium Chloride	1
Hydrochloric Acid, 5 %	1	Beer	1
Hydrochloric Acid, 10 %	1	Dichloromethane	2
Hydrochloric Acid, conc	1	Diesel Fuel	1
Nitric Acid, 5 %	1	Isopropyl Alcohol	1
Nitric Acid, 10 %	2	Kerosene	1
Phosphoric Acid, 10 %	1	Petrol	1
Phosphoric Acid, 35 %	1	Salt Water	1
Sulfuric Acid, 30 %	1	Sewage	1
Sulfuric Acid, 70 %	1	Skydrol	1
Sulfuric Acid, 98 %	1	Sodium Cyanide	1
Ammonium Hydroxide, 5 %	1	Sodium Hypochlorite	1
Ammonium Hydroxide, 20 %	1	Toluene	2
Potassium Hydroxide, 5 %	1	Trichloroethane	1
Potassium Hydroxide, 20 %	1	Wine	1
Sodium Hydroxide, 20 %	1	Xylene	1
Sodium Hydroxide, 50 %	1		

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Note : Under acidic conditions, 4040FC has been designed to change colour allowing OH&S steps to be taken in cleaning up spills or as a warning to beware.

CURE

Variations in cure may arise due to the amount of material being applied, the thickness of material being applied, the surface temperature, and the product temperature. The cure may be increased by heating product or by leaving mixed material stand for 15 minutes before use. The cure may be decreased by cooling the product before mixing.

***EPIGEN* PRODUCTS**

MANUFACTURED BY

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